



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Rust.

D2855-5
Job Sheet 162158-A



Part No: D2855-5

Job Qty: 20 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 11/15/17

Created By: Daniel Labonte

Type: Stock

Description:

Note: DWG REV C IPP REV:A 17.05.10 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab	20 pcs		11/14/17	0.00	2.20	Small Fab-2		<i>M L L</i>
142	Mill Conv	20 pcs		11/14/17	0.00	2.50	Mill Conv 1		<i>J.C. 17-12-01</i>
143	QC	20 pcs		11/14/17	0.00	0.00	QC5		<i>38</i>
150	Powdercoat	20 pcs		11/14/17	0.00	0.67	Powdercoat1		<i>BK 1712-6</i>
160	QC	20 pcs		11/14/17	0.00	0.00	QC3		<i>13/12/07</i>
170	Small Fab	20 pcs		11/15/17	0.00	1.33	Small Fab-2		<i>FF DAS</i>
180	QC	20 pcs		11/15/17	0.00	0.00	QC5		<i>38</i>
190	Packaging	20 pcs		11/15/17	0.00	0.00	Packaging3-1		<i>9-88</i>
200	QC21-SA	20 Ea		11/15/17	0.00	0.00	QC21		<i>1712-6</i>

Part Op 130 - 1- Drill ONE SIDE ONLY as per Dwg D2855 using DT8235 2- Open hole ONE HOLE to 0.297"

Descriptions: 142 - 1- MILL to length as per dwg use DT10248 JAWS 2- Deburr

143 - QC5- Inspect part completeness to step on W/O

150 - START TIME: *3:25* OVEN TEMPERATURE: *320°* FINISH TIME: *3:55* *11/38467*

160 - QC3- Inspect Part Finish

170 - Install Insert as per Dwg D2855

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location:

200 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
170-Small Fab	ALS 1032-225	20	78	0	0

Part Specifications

Specifications could not be found.

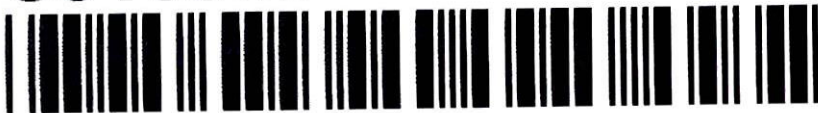
Plex 12/4/17 11:57 AM dart.labonte.daniel

ALS 4-1032-225 — Fm 135998-2

DART
AEROSPACE
S016939

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Cap

PART NO: D2855-5

Revision:

Operation: Small Fab

Change No:

Mfg Date: 12/04/17

Job No: 162158-A



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: ALS4-1032-225 Revision: Rivnut														
100	Receive Ea	S018395	162158-A	0 Ea	0	M135998	FP001		Stock	12/7/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

Plex 1/8/2018 12:56 PM Dart.Boucher.Sylvie